

## **Lesson 23. Causes of spoilage in storage**

Following are the various sources causing spoilage in the stored food and corrective measures are required to be exercised to minimize the effect to alleviate the effects.

### **23.1 Mechanical Damage**

#### **Causes**

- incorrect harvesting methods
- Poor handling, threshing, shelling, cleaning, sorting or drying
- Bad transport and loading practices (e.g. use of hooks)

#### **Effects**

- Losses in weight
- Losses in quality (germination power, nutritional value)
- increased vulnerability to infestation from insect pests, fungi and rodents

#### **Countermeasures**

- Pay attention to maximum temperatures when drying
- Use safe techniques in harvesting, transport, processing and storage
- Take care when handling bags
- Repair or replace damaged bags
- Do not use hooks to carry bags
- Repair pallets (e.g. protruding nails!)

### **23.2 Heat**

#### **Causes**

- Unsuitable storage structures (false location, insufficient shade and ventilation facilities, lack of heat insulation)
- Mass reproduction of storage pests and fungi
- Lack of aeration of store
- High moisture content of the grain

#### **Effects**

- Losses in weight
- Losses in quality (nutritional value, germination power)
- Good conditions for pest development
- Condensation with subsequent development of fungi

#### **Countermeasures**

- Build suitable storage structures
- Provide shade for stores or silos (e.g. by means of wide eaves or shading trees)

- Keep temperatures as low as possible (aerate storage facility)
- Conduct treatments for pest control
- Store bags on pallets in order to improve aeration
- Maintain spaces of 1 m around all bag stacks

### **23.3 Moisture**

#### **Causes**

- insufficient drying before storage
- High relative humidity
- Constructional faults and damage to the store (unsuitable materials, unsealed floor, walls and roof, holes, gaps, etc.)
- imbalances in temperature (e.g. day/night) in storage facility with subsequent condensation
- Produce stored on the floor or touching the walls
- Mass reproduction of pests

#### **Effects**

- Losses in quality
- Losses in weight
- Development of fungi and formation of mycotoxins
- improved conditions for the development of pests
- Swelling and germination of seeds
- Damage to storage structures

#### **Countermeasures**

- Dry produce sufficiently before storage
- Repair and seal storage facility
- Keep relative humidity as low as possible in storage facility (perform controlled ventilation)
- Store bags on pallets
- Maintain spaces of 1 m around all bag stacks
- Conduct pest control treatments
- Avoid temperature fluctuations (day/night) in store by means of shade and ventilation

### **23.4 Insect Pests**

#### **Causes of infestation**

- introduction of infested lots
- Cross infestation from neighboring lots or stores
- Migration from waste or rubbish
- Hiding places in stores (cracks, fissures)
- Use of infested bags

#### **Effects**

- Losses in weight
- Losses in quality (impurities such as droppings, cocoons and parts of insects, reduction of nutritional value, reduction in germination power)
- increase of temperature and moisture

### **Countermeasures**

- Harvest at the right time
- Choose tolerant varieties
- Keep means of transportation clean
- Remove infested cobs, panicles or pods before storage
- Ensure that produce is dry before storing
- Prevent pest introduction by checking for infestation before storing
- Clean the store daily
- Keep the temperature and relative humidity as low as possible (perform controlled ventilation)
- Prevent any pest infiltration by sealing the store (windows, doors, ventilation facilities; e.g. with the use of insect gauze)
- Repair any damage to the store immediately
- Store old and new lots separately
- Clean empty bags thoroughly and treat them against insects if necessary
- Perform pest control treatments
- Rotate stocks: 'first in first out'

## **23.5 Microorganisms**

### **Causes of infestation**

- High moisture content of stored produce
- High relative humidity in store
- Condensation
- Humidity and moisture produced by insects

### **Effects**

- Loss of quality (smell, taste, colour, nutritional value, germination power)
- Formation of mycotoxins
- Slight loss of weight (mould)
- Further increase in temperature and moisture
- Further condensation

### **Countermeasures**

- Dry produce sufficiently before storage
- Keep relative humidity as low as possible in storage facility (perform controlled ventilation)
- Store bags on pallets
- Maintain spaces of 1 m around all stacks
- Conduct pest control treatments

## **23.6 Rodents**

### **Causes of infestation**

- Penetration through badly closing doors, windows, ventilation openings, holes
- Lack of barriers
- Lack of hygiene in store and surrounding area (possible hiding and breeding places)

### **Effects**

- Loss of weight
- High losses in quality due to contamination of produce with faeces and urine
- Contamination of produce with pathogenic agents (typhoid, rabies, hepatitis, plague, etc.)
- Damage of material and facilities (bags, doors, electric cables)

### **Countermeasures**

- Prevent entry of rodents by sealing store rat-proof
- Keep store and surrounding area clean
- Place traps
- Carry out rodent control measures

## **23.7 Birds**

### **Causes of infestation**

- Open or broken doors, windows, ventilation openings or roofs

### **Effects**

- Losses in weight
- Damage to bags
- Contamination of stored produce with droppings and pathogenic agents

### **Countermeasures**

- Bird-proof stores (carry out repair work, fit grilles or nets)
- Remove any nests of granivore birds from the store and surrounding area

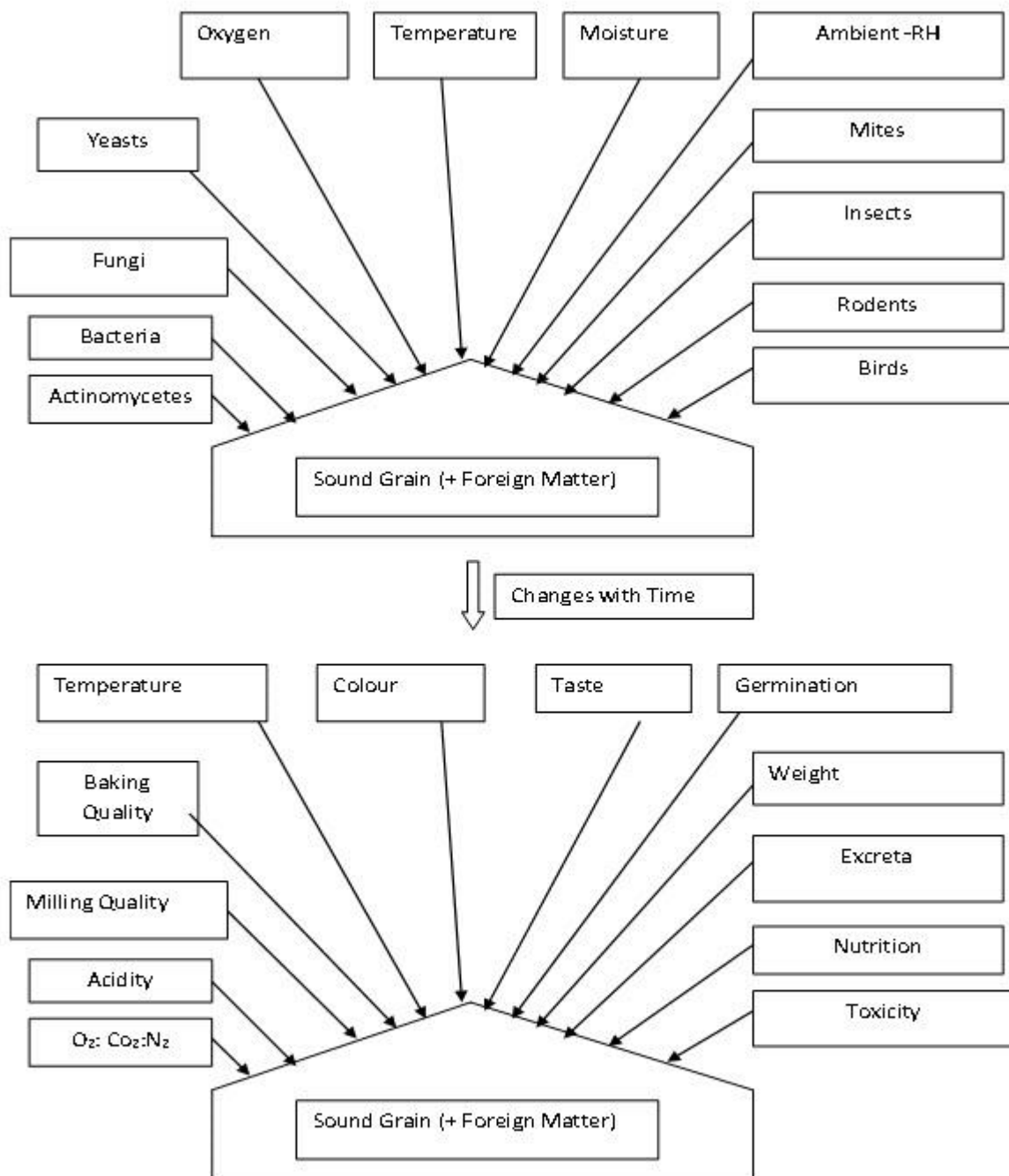


Fig. 23.1 Causes of spoilage in storage

## 23.8 References

1. A Text Book of Unit Operations Agricultural Processing by K.M Sahay and K.K.Singh.
2. FAO Corporate document Repository Produced by Agriculture and consumer Protection.
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